

NS080

Motor operating mechanism

Manual No. DTR.05.07.10.EN

.....o **WARNING!**

During the operation of electrical equipment, certain parts of these devices are normally under dangerous voltage, and mechanical parts, also remotely controlled, can move quickly.

Failure to follow the warning instructions can result in serious personal injury or material damage.

Only suitably qualified personnel can work on or near the device. This personnel must know exactly all safety rules and rules for maintaining the device in accordance with these instructions.

The problem-free and safe operation of this device requires proper transport, proper storage, construction and assembly as well as careful service and maintenance.

Table of contents

1. TRANSPORT	4
1.1. Unpacking and inspection	4
1.2. Storage and transport	5
2. DESCRIPTION.	5
2.1. Construction and principle of operation	6
2.2. Housing.	7
2.3. Driving mechanism	7
2.4. Climatic conditions	7
2.5. Nameplate	8
2.6. Basic technical parameters	8
3. INSTALLATION AND ADJUSTMENT	10
3.1. Coupling with disconnectors ONIII 110 and 220kV	10
3.2. Protective earthing connection.....	10
3.3. Connection of control and auxiliary circuits	10
3.4. Tests before first run	11
4. OPERATING MANUAL	11
4.1. Manual manœuvring.	11
4.2. Local manœuvring	11
4.3. Remote manœuvring	11
5. INSPECTION AND MAINTENANCE	12
5.1. Visual inspection	12
5.2. Spare parts and recommended maintenance materials.	12
5.3. Periodic inspections	12
6. DIMENSIONAL DRAWING (STANDARD VERSION - 192°)	13
7. UTILIZATION	14
8. TERMS OF WARRANTY	14

1. TRANSPORT

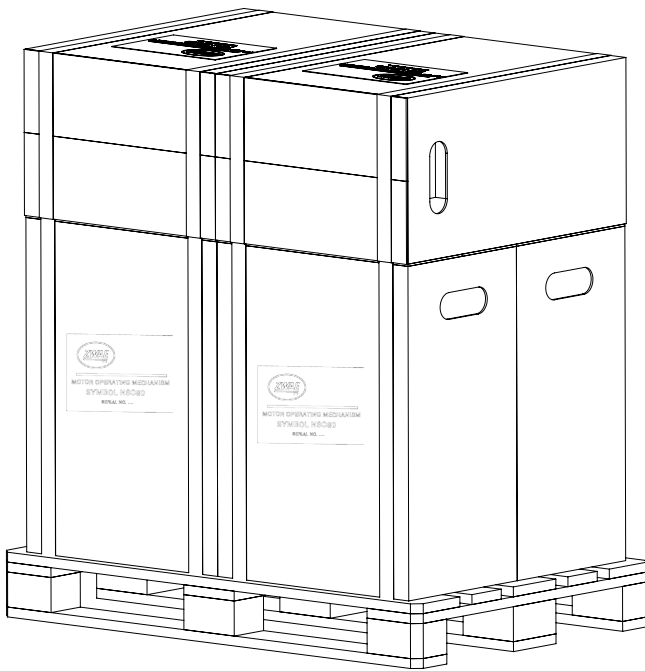
1.1. Unpacking and inspection

Immediately after receiving the operating mechanism the recipient should check delivery compliance with the packing list. Then the recipient should check whether the operating mechanism has not been mechanically damaged during transport and the data on the nameplate match the order.

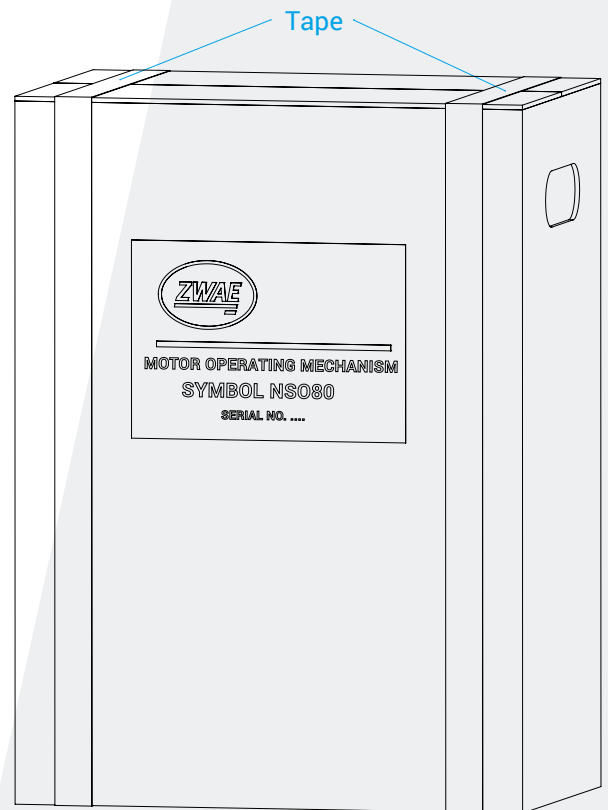
The operating mechanism is transported in cardboard box. They are delivered to the recipient in completely assembled condition.

The operating mechanisms are delivered to the customer on a pallet (figure below). We suggest moving cardboard boxes by grabbing the tapes used to pack the operating mechanisms.

1.2. Storage and transport



Upon receipt of delivery, the stretch film must be removed to ensure adequate ventilation to counteract the formation corrosion.

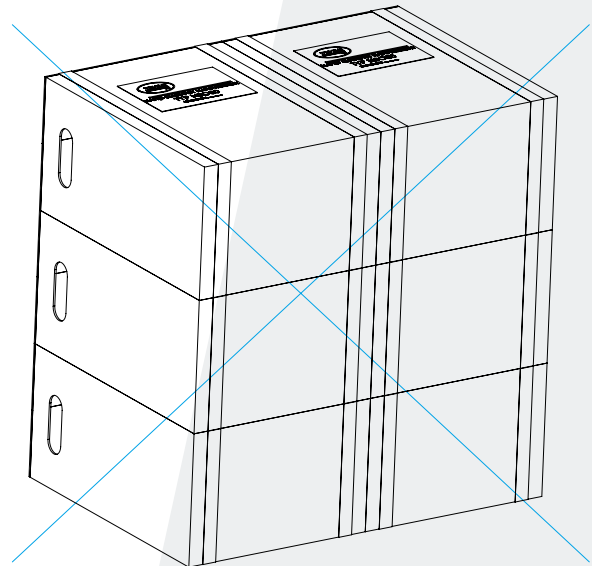


The operating mechanisms can be transported to the place of storage and installation by any means of transport, provided that they are protected against moisture

During transport, the operating mechanisms should be secured against shifting and colliding with each other or with vehicle parts. An additional protection for longer transport is a bag with moisture absorbing substance. It should be removed from the operating mechanism before energizing the heater.

It is forbidden to store the operating mechanisms on their backs in a stacked manner. The operating mechanisms should be positioned vertically as shown in the drawing in section 1.1. This is the only acceptable drive storage system.

CAUTION! When storing the operating mechanisms, protect against moisture until the heater will be energized.

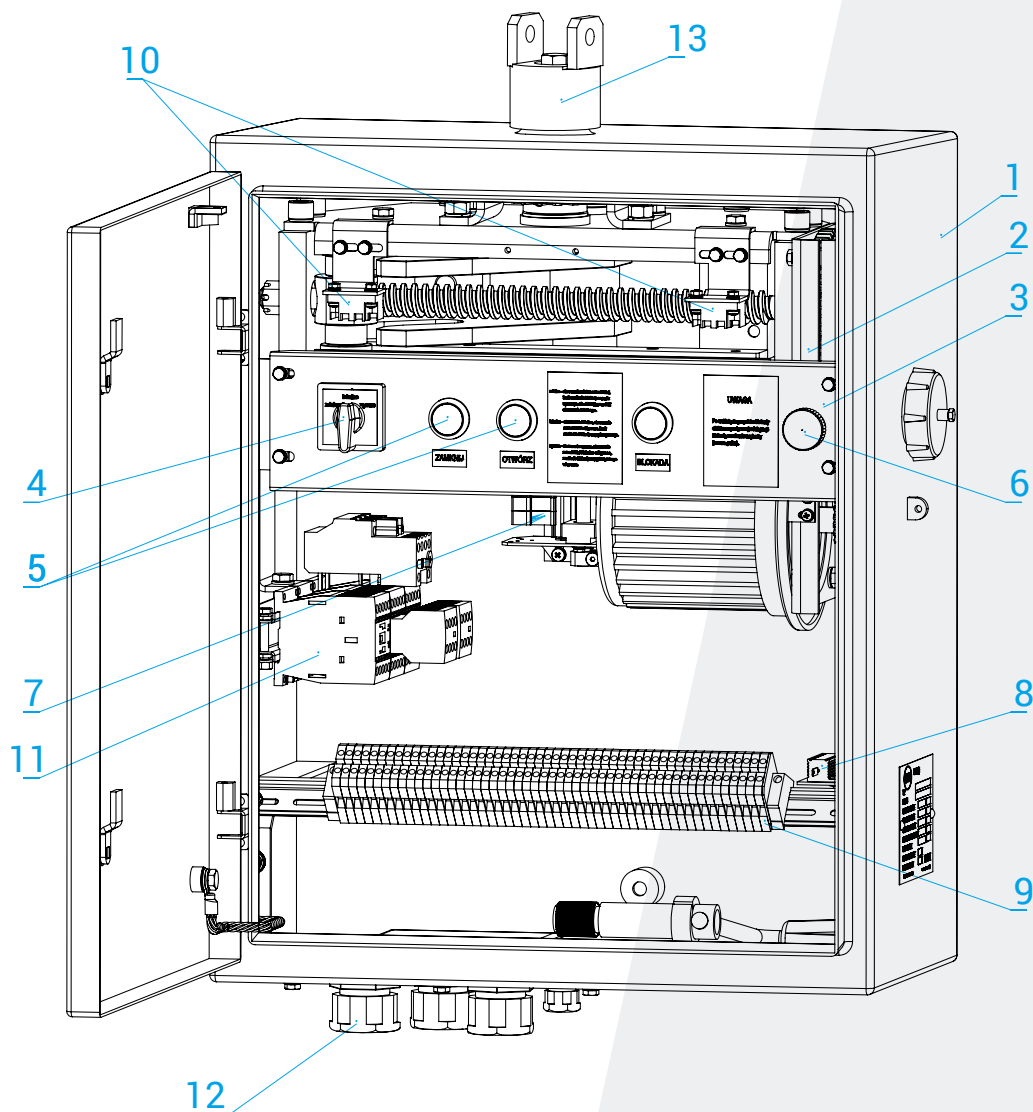


2. DESCRIPTION

NSO80 motor operating mechanisms are intended for maneuvering HV outdoor disconnectors and earthing switches which angular displacement is up to 192° and both closing and opening operations anti-torque is up to 800 Nm. The operating mechanisms are compatible with disconnectors and earthing switches produced by ZWAR, operating at 110, 220 and 400 kV voltage (e.g. ONIII110..., ONI220, ONS..., UNIII110...). They replace manual or pneumatic operating mechanisms as an upgrade of existing HV disconnectors.

2.1. Construction and principal of operation

1. housing,
2. multi-stage gearing mechanism,
3. control panel,
4. control mode switch,
5. control buttons,
6. electromagnetic locking,
7. auxiliary contact switch (NO + NC),
8. heater,
9. terminal strip for connecting control and power circuits,
10. limit switches,
11. motor supply control system,
12. cable gland,
13. driving shaft.



2.2. Housing

The housing is made of aluminium metal sheet, grade PA4, covered by powder painting epoxy color. Doors are stuffed with silicone seal. The construction of housing is on protection level IP55 with simultaneous ventilation of the interior air. It has been achieved thanks by labyrinth seal of drive shaft's output on the top of housing and using net-protected gland hole in the bottom of housing.

2.3. Driving mechanism

Driving mechanism consists:

- electric motor,
- multi-stage gearing,
- helical gear,
- gearing.


The electric motor drives a lead screw through a two-stage gearing. As a result of rotation of the screw, the nut mounted on the screw moves along the screw causing rotation of the cooperating forks. A gear wheel is mounted on the shaft of the fork, cooperating with the gear mounted on the driving shaft. As a result of using a helical gear unit, the angle of rotation of the output shaft is limited to 192 °. The maximum torque is about 800 Nm.

2.4. Climatic conditions

Operating mechanisms are dedicated to outdoor switchgears in the following conditions:

- a) temperature (from – 50°C to + 40°C),
- b) air humidity (up to 100% at 20°C),
- c) altitude (up to 1000 m),
- d) wind speed (up to 30 m/s).

2.6. Nameplate

MOTOR OPERATING MECHANISM		
	SYMBOL	NSO80-3018/A19/125/P/11/N0/S
	INDEX	NE-1-0005538
	MOTOR VOLTAGE	230/400 V AC
	CONTROL VOLTAGE	220 V DC
	HEATER VOLTAGE	230 V AC
	NOMINAL FORCE	500 Nm
	HEATER'S POWER	50 W
	SERIAL NO.	342
	YEAR	2016 IP55
PN-EN 62271-102:2005		

2.6. Basic technical parameters

No.	Parameter	Value
1.	Rated voltage / rated current: - squirrel-cage motor - series motor	3x 400 VAC / 4,5 A 220 VDC / 4 A 110 VDC / 10 A
	- contactor coil of motor supply voltage control (depending on motor rated voltage)	220 VDC 110 VDC
	- contactor coil	220 VDC 230 VAC 110 VDC 110 VAC
	- heater	230 VAC 220 VDC
	- electromagnetic lock	220 VDC 110 VDC

No.	Parameter	Value
2.	Rated power: - squirrel-cage motor - series motor	750 W 500 W
	- contactor coil	7W
	- heater	25W
	- electromagnetic coil	7W
3.	Shaft torque - rated - maximum	300/500/1000 Nm 500/800/1600 Nm
4.	HV switching time	7s; 11s; 16s
5.	Main shaft angular displacement	90°; 125°; 192°
6.	Maximum conductor cross section	4 mm ²
7.	Enclosure protection rating	IP 55
8.	Operating mechanism's weight	ca. 56 kg
9.	Rated mechanical strenght	2000 cycles

3. INSTALLATION AND ADJUSTMENT

3.1. Coupling with disconnectors ONIII 110 and 220kV

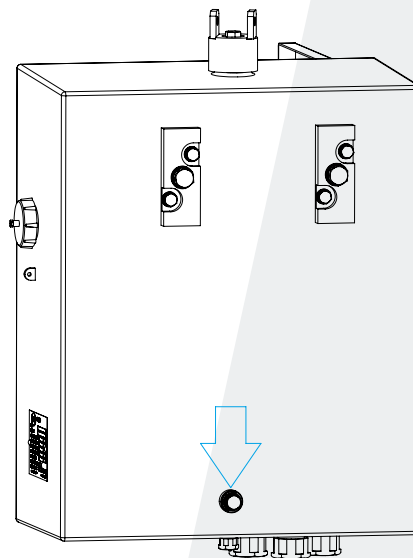
For coupling operating mechanism with disconnectors is used coupling shaft with a joint.

The end of the shaft is adapted to a particular type of apparatus. To fasten the operating mechanism are used lattice structures adapted to the customer's needs.

3.2. Protective earthing connection.

For earth connection is used a terminal shown on dimensional drawing. The terminal consists M12 screw and a washer. The cross-section of the rail connecting operating mechanism to the switchgear's earth connections ought to be chosen in accordance with legal regulation in force.

Prior to connecting of protective grounding to the operating mechanism's housing, carefully clean the earthing terminal's surface. At the end of earthing rail $\varnothing 13$ hole for fastening screw ought to be drilled. After smoothing the surface and lubricating the hole, using petroleum jelly, it's allowed to assembly the rail to earthing terminal, with paying attention to precise bolting on the screw.



3.3. Connection of control and auxiliary circuits

Control cable should be entered into housing through the gland in operating mechanism's duct plate. Connection of control cable's wires with an operating mechanism's terminal strip should be performed in accordance with proper switchgear's project. When connecting the motor supply voltage, pay special attention to maintain correct phase sequence.

The electrical scheme is set individually, its paper version is supplied with the operating mechanism and its number is indicated on the nameplate.

3.4. Tests before first run

Before putting the operating mechanism into service, the quality of its assembly and the correct interaction with the apparatus must be checked. For that purpose, 10 - 20 electrically controlled shifts should be made, carefully observing the interaction of the parts. In the case of any irregularities in the operation of the operating mechanism or the apparatus cooperating with it, a re-adjustment of the respective assemblies should be carried out and the tests should be repeated.

4. OPERATING MANUAL

4.1. Manual maneuvering

Set control mode switch in 'manual' position. In that switch's position, remote and local control is disconnected. Manual drive's electromagnetic locking is ready to work.

In order to start manual drive one should:

- unscrew manual crank's socket cap (nut on the right side of operating mechanism);
- push "blockade" button;
- pull mechanical lock (black knob);
- release "blockade" button, the time from pressing the 'interlocking' button to its release should not exceed 6 seconds
- insert the crank;
- turn the crank clockwise or counter-clockwise until the nut on the screw reaches the position where it switches the microswitch;
- pull mechanical lock (black knob);
- pull out the crank;
- screw the crank's socket cap.

4.2. Local maneuvering

Set control mode switch in 'local' position. In that switch's position, remote control is disconnected and manual drive's locking is not power supplied. Local control's buttons are working. Pressing „on” button causes apparatus closing. Pressing „off” button causes apparatus opening. Improper buttons using does not cause apparatus damage or improper functioning.

4.3. Remote maneuvering

Set control mode switch in "remote" position. In this position buttons are unavailable and there is no power

supply to the manual drive's locking.

5. INSPECTION AND MAINTENANCE

5.1. Visual inspection

It is recommended to carry out visual inspections once a year and after each failure or short circuit in the switchgear.

Check in particular:

- a) condition of earthing terminal,
- b) condition of coupling mechanisms,
- c) condition of external parts (housing),
- d) connection of wires with terminal strip, fixing of limit switches.

5.2. Spare parts and recommended maintenance materials

The use of high-quality components and operational experiences indicate the long service life of operating mechanisms (about 40 years). In case of damage to the operating mechanism due to improper assembly or operation, there is a possibility of paid repair by the manufacturer.

MOLYKOTE 111 COMPOUND used for lubrication of electric contacts (earthings),

PROTECTIVE LUBRICANT TDM, in accordance with PN-64/C-96146 used for maintenance metal surfaces (articulated shaft components and coupling mechanism).

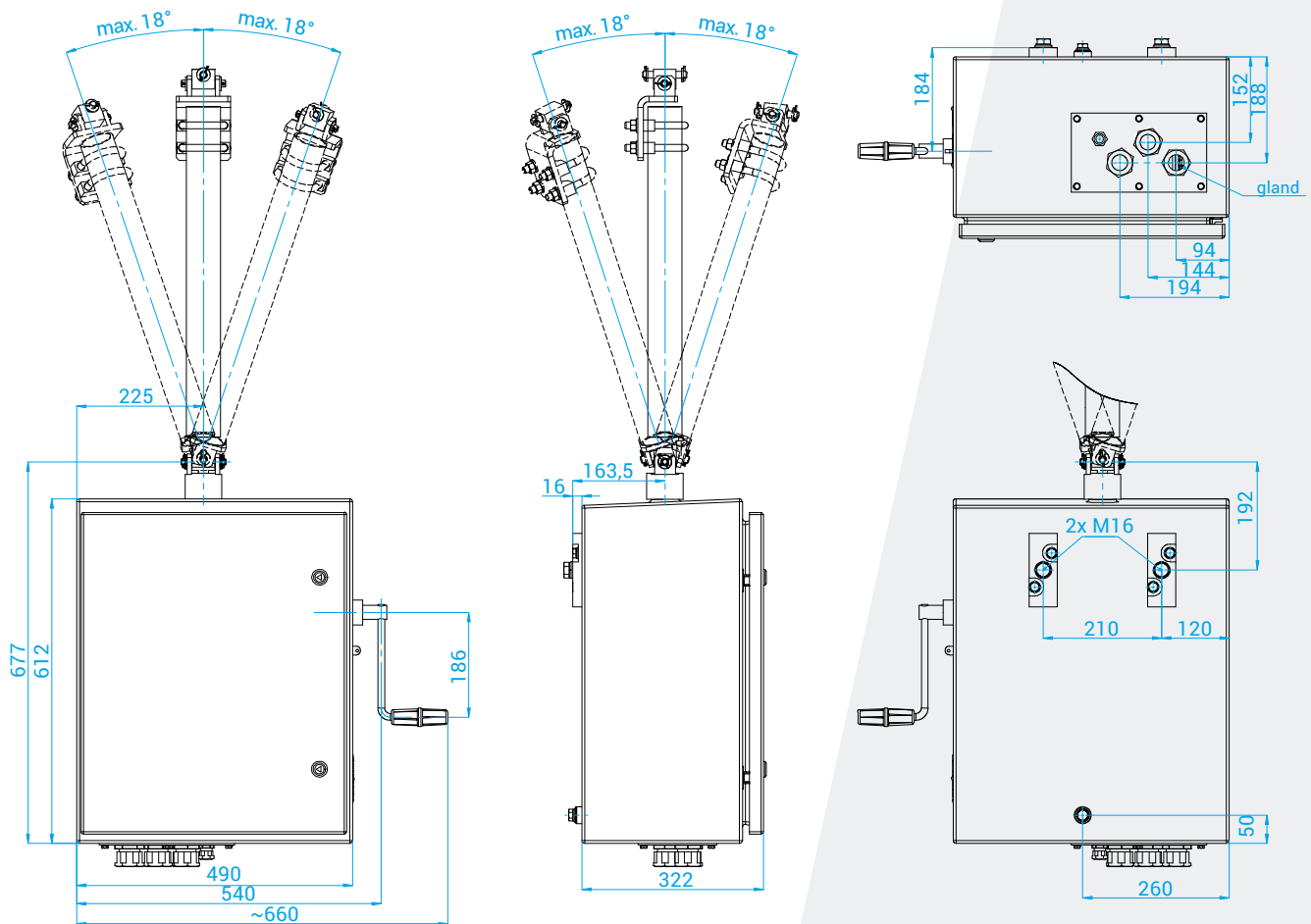
5.3. Periodic inspections

Periodic and maintenance inspections should be carried out once every 5 years. During inspection and maintenance the using of energetic devices rules and health and safety at work rules have be respected to protect carrying out the job maintenance personnel.

Check in particular:

- condition of the earthing terminal and earthing installation,
- condition of mechanisms, bearings and connection components,
- correctness of reaching limit positions,
- condition of auxiliary switches contacts,
- condition of anti-corrosion protective coatings,
- adhesion of the door cover's sealing to the housing edge,
- heater unit.

6. DIMENSIONAL DRAWING (STANDARD VERSION - 192°)



7. UTILIZATION

NSO80 type operating mechanisms are made of materials that are recyclable. The main materials from which the operating mechanisms are built are:

- steel (painted, galvanized);
- aluminium;
- plastics (epoxy mix, polyamide).

The operating mechanisms do not contain any dangerous substances. In accordance with applicable regulations, it is possible to return a worn-out, complete disconnecter to the manufacturer.

8. Terms of warranty

1. The warranty covers:

a) the above-mentioned product for a period of 12 months from the date of purchase, but not longer than 18 months from the date of sale,

b) the warranty period may be extended on the basis of individual negotiations between the manufacturer and the buyer, except for the scope specified in points 1c and 2,

c) the maximum warranty period for the drive's electrical equipment (i.e. contactors, overcurrent and thermal protections, thermostat, electronic devices) is 18 months from the date of sale.

2. Consumables, in particular: bulbs, heater, fuses, signaling diodes, etc. are not covered by the warranty.

3. The repair takes place on time and on the terms agreed by the parties.

4. In justified cases, the warranty repair period may be extended. The guarantor is obliged to notify about the date of the warranty repair.

5. The guarantor is released from liability for physical defects if they arise as a result of:

a) damage resulting from the use of devices contrary to their intended use,

b) damage resulting from the release of the device to the user for reasons beyond the Guarantor's control, in particular random events and force majeure or actions of persons independent of the Guarantor, if these causes caused permanent changes in the quality of the guaranteed product,

c) damage resulting from changes and modifications to the device without consulting the Guarantor,

d) mechanical damage during unloading, assembly and start-up of the device,

e) damage resulting from the detection of the defect and not reported to the Guarantor, causing more serious damage to the device,

f) damage caused by the use of devices with other inoperative or damaged device.

6. The Guarantor shall not be liable under the warranty if the User does not provide the Guarantor with access to the device in compliance with health and safety regulations and fails to provide the appropriate equipment (crane, hoist with a basket, etc.) necessary to remove the defect, within the time limits specified in the Warranty Card.

7. The user loses the right to the warranty in the following cases:



- a) non-compliance with the instructions in the operating manual and operating regulations for electro-energy devices during commissioning, operation, maintenance and operation of the device,
 - b) unauthorized or unauthorized repairs of the device by unauthorized persons.
8. The user is obliged to provide in the notification the date of making the device covered by the warranty available for repair and a description of the defect.
9. If the Guarantor determines that there has been an unjustified notification by the User of defects in the device under the guarantee, the User shall bear all the costs of actions taken by the Guarantor.
10. The guarantor shall not be liable for damages caused by excluding the device from use in the period from the discovery of the defect or defect until its removal, and for consequential or indirect damages, including lost profits, caused by the defect of the device.
11. Device failures should be reported to the Quality Control Department on working days between 7.00 a.m. - 3.00 p.m. to:
landline number +48 501 615 088,
e-mail: zwae@zwae.com.pl or serwis@zwae.com.pl.

**Zakład Wytwórczy
Aparatów Elektrycznych Sp. z o.o.**

Gdańska 60, 84-300 Lębork
POLAND

zwae@zwae.com.pl
tel.: +48 59 863 36 15

www.zwae.com.pl

Address of correspondence:

Kębłowo Nowowiejskie, ul. Łąkowa 2
84-351 Nowa Wieś Lęborska
POLAND